

# General Specifications

## EJX930A Multivariable Transmitter



GS 01C25R04-01EN

[Style: S1]

The high performance EJX930A multivariable transmitter features a single-crystal silicon resonant sensor and is suitable to measure liquid, gas, or steam mass flow. The EJX930A outputs a 4 to 20 mA DC signal corresponding to the measured differential pressure, static pressure, process temperature, or dynamically calculated and fully compensated mass flow.

FOUNDATION fieldbus protocol type is also available.

### Key features:

- 1.0% mass flow rate accuracy over 1:10 flow range
- Advanced diagnostic function (option)

### [HART protocol type]

- Simultaneous dual output of 4 to 20mA and pulse signals.
- HART protocol revision selectable from 5 (HART 5) or 7 (HART 7)
- Long tag supporting up to 32 characters (HART 7)
- Enhanced burst mode and event notification(HART 7)
- SIL2 for safety requirement

Note: HART 5 stands for HART protocol revision 5  
HART 7 stands for HART protocol revision 7

### [FOUNDATION Fieldbus protocol type]

- Various function blocks available; 5 AIs, AR, IT, SC, and IS as standard. PID as an optional feature.
- Cyclically displays up to 10 variables
- Software download function (option)

## STANDARD SPECIFICATIONS

### SPAN AND RANGE LIMITS

#### Differential Pressure (DP)

Measurement Span/Range	kPa	inH <sub>2</sub> O (/D1)	mbar (/D3)	mmH <sub>2</sub> O (/D4)
M	Span	1 to 100	4 to 400	10 to 1000
	Range	-100 to 100	-400 to 400	-1000 to 1000
H	Span	5 to 500	20 to 2000	50 to 5000
	Range	-500 to 500	-2000 to 2000	-5000 to 5000



#### Static Pressure (SP)

##### Absolute Pressure

Measurement Span/Range	MPa abs	psia (/D1)	bar abs (/D3)	kgf/cm <sup>2</sup> abs (/D4)
M H	Span	1 to 32	145 to 4500	10 to 320
	Range	0 to 32	0 to 4500	0 to 320

##### Gauge Pressure (Sealed gauge)

Measurement Span/Range	MPa	psi (/D1)	bar (/D3)	kgf/cm <sup>2</sup> (/D4)
M H	Span	1 to 32	145 to 4500	10 to 320
	Range	-0.1 to 32	-14.5 to 4500	-1 to 320

#### External Temperature (ET) (Pt100 ohm)

Measurement External Temperature Span/Range	°C	°F	K	
M H	Span	10 to 1050	18 to 1890	10 to 1050
	Range	-200 to 850	-328 to 1562	73 to 1123
	Fixed Temperature	-273 to 1927	-459 to 3500	0 to 2200

□ **PERFORMANCE SPECIFICATIONS**

Zero-based calibrated span output, and silicone oil, unless otherwise mentioned.  
For Fieldbus communication type, use calibrated range instead of span in the following specifications.

**Specification Conformance**

EJX series ensures specification conformance to at least  $\pm 3\sigma$ .

**Mass Flow (For Measurement Function Code B)**

**Mass Flow Reference Accuracy**

$\pm 1.0\%$  of Mass Flow Rate over 10:1 flow range. (100:1 DP range) for liquids and gases.

**Totalized Mass Flow Reference Accuracy**

1.0% of Total Mass Flow.

Note: Assume 100:1 DP range for liquids and gases.

Conditions for mass flow accuracy

- (1)Auto compensation mode.
- (2)M and H capsule
- (3)Uncalibrated differential producer (Orifice) installed based on the following standards. \*1
- (4)Uncertainties for discharge coefficient, primary device bore, pipe diameter, and gas expansion factor defined on following standards. \*1
- (5)Density uncertainty less than 0.1%.

\*1: Standards: ISO5167-1 1991, ISO5167-2 2003, ASME, MFC-3M 1989, AGA No.3 1992

**Differential Pressure (DP)**

**Reference Accuracy of Calibrated Span**

(Includes terminal-based linearity, hysteresis, and repeatability)

Measurement span		H
Reference accuracy	X $\leq$ span	$\pm 0.04\%$ of Span
	X > span	$\pm(0.005+0.0049 \text{ URL}/\text{span})\%$ of Span
X		70 kPa (280 inH <sub>2</sub> O)
URL (upper range limit)		500 kPa (2000 inH <sub>2</sub> O)

Measurement span		M
Reference accuracy	X $\leq$ span	$\pm 0.04\%$ of Span
	X > span	$\pm(0.005+0.0035 \text{ URL}/\text{span})\%$ of Span
X		10 kPa (40 inH <sub>2</sub> O)
URL (upper range limit)		100 kPa (400 inH <sub>2</sub> O)

**Ambient Temperature Effects per 28°C (50°F) Change**

Capsule	Effect
H	$\pm(0.07\% \text{ Span} + 0.0125\% \text{ URL})$
M	$\pm(0.07\% \text{ Span} + 0.009\% \text{ URL})$

**Static Pressure Effects per 6.9 MPa (1000 psi) Change**

**Span Effects**

M and H capsules

$\pm 0.075\%$  of span

**Effect on Zero**

Capsule	Effect
H	$\pm 0.028\% \text{ URL}$
M	$\pm 0.02\% \text{ URL}$

**Overpressure Effects**

Overpressure condition: up to maximum working pressure

M and H capsules

$\pm 0.03\%$  of URL

**Static Pressure (SP)**

**Reference Accuracy of Calibrated Span for Absolute pressure**

(Includes terminal-based linearity, hysteresis, and repeatability)

Capsule	Reference accuracy
M, H	$\pm 0.1\%$ of span

Note: Gauge pressure reference is 1013.25 hPa (1 atm) The gauge pressure variable is based on the above reference accuracy and can be affected by changes in the atmospheric pressure.

**Ambient Temperature Effects per 28°C (50°F) Change**

Capsule	Effect
M, H	$\pm 0.14\% \text{ Span} \pm 0.018\% \text{ URL}$

**External temperature (ET)**

**Accuracy (Includes terminal-based linearity, hysteresis, and repeatability)**

Capsule	Accuracy
M, H	$\pm 0.5^\circ\text{C} (\pm 0.9^\circ\text{F})$

Specification for External temperature is the transmitter portion only.

Sensor errors caused by the RTD are not included.

The transmitter is compatible with any Pt100 RTD conforming to IEC 751.

Input/output signal is non-isolated.

**Ambient Temperature Effects per 28°C (50°F) Change**

Capsule	Effect
M, H	$\pm 0.5^\circ\text{C} (\pm 0.9^\circ\text{F})$

**Power Supply Effects**

$\pm 0.005\%$  per Volt (from 21.6 to 32 V DC, 350Ω)

**Vibration Effects**

Signal	Effect
Differential Pressure	$\pm 0.1\%$ of URL
Static Pressure	$\pm 0.1\%$ of URL
External Temperature	$\pm 0.5^\circ\text{C} (\pm 0.9^\circ\text{F})$

When tested per the requirements of IEC60770-1 field or pipeline with high vibration level (10-60 Hz, 0.21 mm peak to peak displacement /60-2000 Hz 3g)

**Mounting Position Effects**

Rotation in diaphragm plane has no effect.

Tilting up to 90 degree will cause zero shift up to 0.4 kPa (1.6 inH<sub>2</sub>O) which can be corrected by the zero adjustment.

**Response Time**

Signal	Capsule	HART	Fieldbus*1
Differential Pressure	M, H	250 msec	350 msec
Static Pressure	M, H	200 msec	300 msec

When amplifier damping is set to zero and including dead time.

\*1: Output from transducer block.

## ■ FUNCTIONAL SPECIFICATIONS

### Output specifications for HART Protocol Type

#### Output

Dual output (Both analog and pulse/contact output can be obtained simultaneously).  
In this case refer to the item "Wiring example for analog output and status/pulse output".

#### HART Protocol Revision

HART protocol revision can be selected from 5 or 7 when ordering.  
The protocol revision can be changed by user configuration.

Note: Protocol revision supported by HART configuration tool must be the same or higher than that of the EJX multivariable transmitter.

		Protocol revision supported by HART configuration tool	
		5	7
Protocol revision of EJX multivariable transmitter	5	○	○
	7	×	○

○: Communication OK  
×: Communication NG

#### Analog Output

Two wire 4 to 20 mA DC output, user-selectable for Differential Pressure, Static Pressure, External Temperature or Flow Rate signal.  
Output range: 3.8 mA to 21.6 mA.  
Digital HART FSK protocol are superimposed on the 4 to 20 mA signal.

#### Failure Alarm

Analog output status at CPU failure and hardware error;  
Up-scale: 110%, 21.6 mA DC or more (standard)  
Down-scale: -2.5%, 3.6 mA DC or less  
Analog output status at process abnormality (Option code /DG6);  
The result of process abnormality detected by the advanced diagnostic function can be reflected to an analog alert status. The following three setting modes are available.

		Mode		
		Burnout	Fall back	Off
Standard		110%, 21.6mA or more	Holds to a specified value within the output range from 3.8mA to 21.6mA	Normal output
Option Code	/C1	-1.25%, 3.8mA or less		
	/C2	-1.25%, 3.8mA or less		
	/C3	103.1%, 20.5mA or more		

#### Pulse/Contact Output

Pulse or status output is selected by parameter setting.  
Transistor contact output (sink type).  
Contact rating: 10.5 to 30 V DC, 120 mA DC max.  
Low level: 0 to 2 V DC. (Refer to Figure 1)

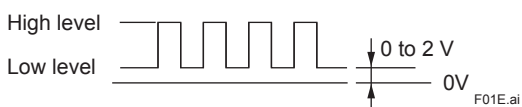


Figure 1. High and low level (Pulse output)

#### Pulse Output

Scaled pulse or frequency pulse output is selected by parameter setting.

#### Scaled Pulse Output Function

Pulse is output by the unit of the scaled flow rate.  
Scaled pulse can be totalized.

#### Frequency Output Function

Number of pulses output per second at 100% of output.  
Pulse frequency: Max. 10 kHz  
Duty cycles: Approx. 50% (1:2 to 2:1)

#### Contact Output Function

High or low alarm  
Status signal output mode can be reversed (ON/OFF).

Table 1. Signal Output

Output	Flow rate*1	Differential pressure	Static pressure	External temperature	Total flow*1
4-20mA	✓*3	✓*2	✓	✓	
Pulse output	✓				✓
High/Low alarm	✓	✓	✓	✓	

- \*1: When Measurement Function Code B is specified.
- \*2: Square root output is not available. Low cut linear mode is not supported.
- \*3: Reversed output is not available.

### Output specifications for FOUNDATION Fieldbus Protocol Type

#### Output

Digital communication signal based on the FOUNDATION fieldbus specification.

#### Functional Specifications

Functional specifications for Fieldbus communication conform to the standard specification (H1) of FOUNDATION fieldbuses.

#### Function Block

Table 2. Function Block

Block name	Number	Execution time	Note
AI	5	30 msec	For flow, differential pressure, static pressure, external temperature and capsule or amplifier temperature.
SC	1	30 msec	An output of Signal characterizer block is a nonlinear function of the respective input. The function is determined by a table.
IT	1	30 msec	Integrator block intergrates a variable as a function of the time of accumulates the counts.
IS	1	30 msec	Input Selector block provides selection of up to eight inputs and generate an output based on the configured action.
AR	1	30 msec	Arithmetic block allows simple use of popular measurement math functions.
PID	1	45 msec	Applicable when /LC1 option is specified.

**LM Function**

LM function is supported.

**Advanced Diagnostics (optional)**

- Impulse line blockage detection  
The impulse line condition can be calculated and detected by extracting the fluctuation component from the differential pressure and static pressure signals. Also EJX930A detects the impulse line abnormality particularly which side of impulse line is plugged.
- Heat trace monitoring  
The change of the flange temperature calculated by using the two temperature sensors built in the EJX930A enables to detect the heat trace breakage or the abnormal temperature due to the failure.

**Damping Time Constant (1st order)**

Amplifier damping time constant is adjustable from 0.00 to 100.00 seconds and added to response time, applicable for DP, SP, ET, and flow independently.

**Update Period**

**Table 3. Update Period**

Signal	HART	Fieldbus
Flow rate	100 msec	200 msec
Differential pressure	100 msec	200 msec
Static pressure	100 msec	200 msec
External temperature	400 msec	800 msec
Total flow	1000 msec	—*

\*: Output from IT function block.

**Zero Adjustment Limits**

Zero can be fully elevated or suppressed, within the lower and upper range limits of the capsule, applicable for DP, SP, and ET independently.

**External Zero Adjustment (for HART communication type)**

External zero for DP is continuously adjustable with 0.01% incremental resolution of span.

**Integral Indicator (LCD)**

5-digit (Flow, DP, SP, and ET) or 6-digit (Total flow) numerical display, 6-digit unit display and bar graph. The indicator is configurable to display one or up to four variables periodically. For FOUNDATION Fieldbus, the indicator is configurable to display up to ten function block output values.

**Burst Pressure Limits**

69 MPa (10000 psi)

**Self Diagnostics**

CPU failure, hardware failure, configuration error, process alarm for differential pressure, static pressure and capsule temperature.

**SIL Certification**

EJX series transmitters except Fieldbus communication type are certified by TÜV in compliance with the following standards; IEC 61508: 2000; Part1 to Part 7 Functional Safety of electrical/electronic/programmable electronic safety-related systems; SIL 2 capability for single transmitter use, SIL 3 capability for dual transmitter use.

**Functions Applicable for HART Protocol Revision 7**

- Long tag supporting up to 32 characters  
Long tag secures a better asset management with abundant digits in its software.
- Enhanced burst mode and event notification  
Advanced burst mode includes the variety of transmission setting by specifying burst variables, update period, and message trigger mode, and event notification function gives you alert signal based on the status change in preset values and self-diagnosis.
- Squawk  
Identifying the transmitter by displaying the particular pattern on LCD
- Multidrop communication  
Up to 63 transmitters can be connected. An analog signal output available for one device in a loop.

**■ Mass Flow Calculation**

□ **Auto Compensation Mode (FSA120 FieldMate FlowNavigator is required for configuration)**

Configuration of the fluid physical properties and primary element for the EJX900 series can be performed using a dialog window of FSA120. All flow factors for mass flow calculation are dynamically compensated to an optimum value. In Auto mode, mass flow can be measured with high accuracy. The flow factors that are automatically compensated are discharge coefficient, diameter of primary device, upstream internal pipe diameter, gas expansion factor, density, and viscosity.

FlowNavigator: FSA120 Flow Configuration Software (refer to GS 01C25R51-01EN). The software package is used to perform mass flow configuration for the EJX930A. These software can also read and write the general parameters of HART communications or FOUNDATION Fieldbus communication. Configuration of the fluid physical properties and the primary element of the EJX900 series can be done by means of a dialog menu.

□ **Basic Flow Calculation Mode**

Flow operation and density compensation are performed conventionally, with the flow factors being input manually.

The operational expression is switched by the fluid type and the unit setting.

Density compensation by phase

Gas: Compensation as ideal gas by temperature and pressure.

Liquid: Compensation by temperature.

Flow unit categories refer to Table 4.

**Table 4. Flow Operational Expression**

Fluid type	Flow unit Category	Flow equation
Liquid	Mass Flow	$Q_m, Q_v \text{ or } Q_{v\_norm} = \frac{Kfactor}{\sqrt{\Delta P \times (1 + Temp K1 \times (T - T_b))}}$ *1
	Normal-Standard Volume Flow	$\times \sqrt{\Delta P \times (1 + Temp K1 \times (T - T_b))}$
	Volume Flow	
Gas	Mass Flow	$Q_m \text{ or } Q_{v\_norm} = \frac{Kfactor}{\sqrt{\Delta P \times T_b / T \times SP / SP_b}}$ *1
	Normal-Standard Volume Flow	$\times \sqrt{\Delta P \times T_b / T \times SP / SP_b}$
	Volume Flow	

\*1:  $\frac{\text{User setting Parameter}}$

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**Table 5. Symbol**

Symbol	Description
Qm	Mass Flow
Qv	Volume Flow
Qv_norm	Normal-Standard Volume Flow
Kfactor	Basic flow Calculation factor
ΔP	Differential Pressure (Transmitter Setting unit)
Tb	Reference temperature unit: K
T	Temperature unit: K
SPb	Reference static pressure unit: kPa abs
SP	Static Pressure unit: kPa abs
Temp K1	The density rate of change per temperature 1degC of a density base value (value which set 100% to 1) For Volume Flow: Set 0

■ **NORMAL OPERATING CONDITION**

(Optional features or approval codes may affect limits.)

**Ambient Temperature Limits**

-40 to 85°C (-40 to 185°F)

-30 to 80°C (-22 to 176°F) with LCD display

**Process Temperature Limits**

-40 to 120°C (-40 to 248°F)

**Ambient Humidity Limits**

0 to 100% RH

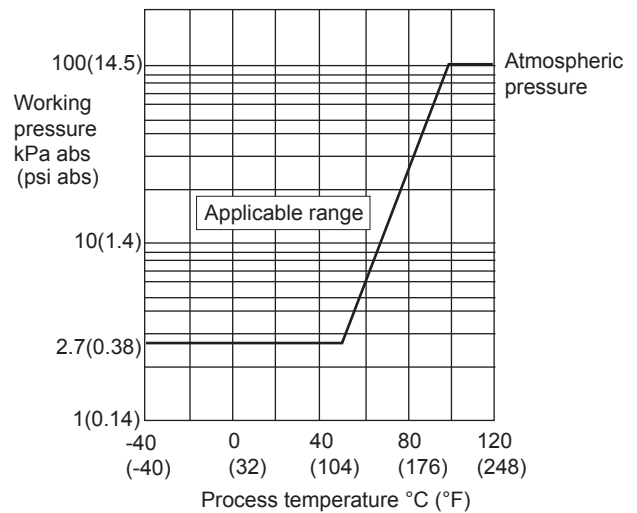
**Working Pressure Limits (Silicone oil)**

Maximum Pressure Limits

M and H Capsule	32 MPa (4500 psi)
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**Minimum Pressure Limit**

See graph below



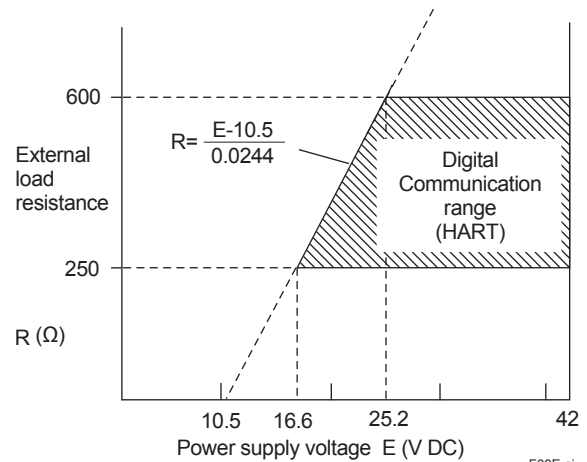
F02E.ai

**Figure 2. Working Pressure and Process Temperature**

**Supply & Load Requirements (Output signal code E, J)**

(Optional features or safety approvals may affect electrical requirements.)

With 24 V DC supply, up to a 570Ω load can be used. See graph below.



F03E.ai

**Figure 3. Relationship Between Power Supply Voltage and External Load Resistance**



**Supply Voltage**

[for HART]

10.5 to 42 V DC for general use and flameproof type.

10.5 to 32 V DC for lightning protector (Option code / A).

10.5 to 30 V DC for intrinsically safe, type n or nonincendive.

Minimum voltage limited at 16.6 V DC for HART communication.

[for FOUNDATION fieldbus]

9 to 32 V DC for general use, flameproof type, Type n or nonincendive.

**Load (Output signal code E, J)**

0 to 1335Ω for operation

250 to 600Ω for digital communication

**FOUNDATION Fieldbus****Communication Requirements**

Supply Voltage: 9 to 32 V DC

Current draw :

Steady state 15 mA (max)

Software download state 24 mA (max)

**EMC Conformity Standards** **CE** , **N200**

EN61326-1 Class A, Table2 (For use in industrial locations)

EN61326-2-3

**European Pressure Equipment Directive**

Sound Engineering Practice (for all capsules)

With option code /PE3 (for M and H capsules)**CE**<sub>0038</sub>

Category III, Module H, Type of Equipment : Pressure

Accessory-Vessel, type of Fluid: Liquid and Gas,

Group of fluid: 1 and 2

**PHYSICAL SPECIFICATIONS****Wetted Parts Materials****Diaphragm, Cover Flange, Process Connector, Capsule Gasket, and Vent/Drain Plug**

Refer to "MODEL AND SUFFIX CODES."

**Process Connector Gasket**

PTFE Teflon

Fluorinated rubber for option code N2 and N3

**Non-wetted Parts Materials****Bolts**

B7 carbon steel, 316L SST or 660 SST

**Housing**

Low copper cast aluminum alloy with polyurethane, mint-green paint (Munsell 5.6BG 3.3/2.9 or its equivalent), or ASTM CF-8M Stainless Steel

**Degrees of Protection**

IP66/IP67, NEMA4X

**Cover O-rings**

Buna-N, fluoro-rubber (optional)

**Name plate and tag**

316 SST

**Fill Fluid**

Silicone oil, fluorinated oil (optional)

**Cable for RTD**

External Temperature Input Code -1, -2, -3, -4

Oil-proof and a heat-resistant cable with a shield

Outside diameter: 8.5 mm (0.335 inch),

Voltage rating: 300V

Temperature rating: -40 to 105°C (-40 to 221°F)

Frame resistance: UL (CSA) VW-1

Adaptation standard: UL (CSA) AWM STYLE 2517

External Temperature Input Code -B,-C,-D

A heat-resistant FEP cable with a shield

Outside diameter: 4.3mm (0.168 inch)

Voltage rating: 300V

Temperature rating: -80 to 200°C (-112 to 392°F)

Flame resistance: NEC Article 800-CMP

Adaptation standard: NEC Article 725-PLTC

Note for using an extension cable:

When extending a temperature cable with using an extension cable and a junction box, total cable length including the original external temperature cable must be less than 25 m. Use PE or XLPE insulated cable for extension.

**Cable gland:**

Nickel plating brass

**Weight**

6.8 kg (14.3 lb) without integral indicator, mounting bracket, process connector and RTD cable.

Add 1.5 kg (3.3 lb) for Amplifier housing code 2.

**Connections**

Refer to "MODEL AND SUFFIX CODES."

Process connection of cover flange: IEC61518

**< Related Instruments >**

Power Distributor: Refer to GS 01B04T01-02E or GS 01B04T02-02E

FSA120 Flow Configuration Software (FieldMate FlowNavigator) GS 01C25R51-01EN

**< Reference >**

1. Teflon; Trademark of E.I. DuPont de Nemours & Co.
2. Hastelloy; Trademark of Haynes International Inc.
3. HART; Trademark of the HART Communication Foundation.
4. AIChE, DIPPR (Design Institute for Physical Properties); Trademarks of American Institute of Chemical Engineers.
5. AGA; Trademark of American Gas Association.
6. FOUNDATION Fieldbus; Trademark of Fieldbus Foundation.

Other company/organization and/or product names are registered trade marks of their respective holders.

## MODEL AND SUFFIX CODES

Model	Suffix Codes	Description
<b>EJX930A</b>	.....	Multivariable transmitter
Output signal	-E ..... -J ..... -F .....	4 to 20 mA DC with digital communication (HART protocol) <sup>*9</sup> 4 to 20 mA DC with digital communication (HART 5/HART 7 protocol) <sup>*10</sup> Digital communication (FOUNDATION fieldbus protocol)
Measurement span (capsule)	M ..... H .....	1 to 100 kPa (4 to 400 inH <sub>2</sub> O) 5 to 500 kPa (20 to 2000 inH <sub>2</sub> O)
Wetted parts material <sup>*1</sup>	S.....	Refer to Table 7.
Process connections	3 ..... 4 ..... ▶ 5 .....	with 1/4 NPT female process connector <sup>*8</sup> with 1/2 NPT female process connector <sup>*8</sup> without process connector (1/4 NPT female on the cover flanges)
Bolts and nuts materia	J ..... G..... C.....	B7 carbon steel 316L SST 660 SST
Installation	-7 ..... -8 ..... ▶ -9 .....	Vertical piping, left side high pressure, and process connection downside Horizontal piping and right side high pressure Horizontal piping and left side high pressure
Amplifier housing	1 ..... 2.....	Cast aluminum alloy ASTM CF-8M stainless steel
Electrical connection	F..... 2..... 4..... 5..... 7..... 9..... A..... C..... D.....	G 1/2 female, two electrical connections (One connection for RTD) 1/2NPT female, two electrical connections (One connection for RTD) M20 female, two electrical connections (One connection for RTD) G 1/2 female, two electrical connections and blind plug <sup>*2*6*7</sup> 1/2NPT female, two electrical connections and a blind plug <sup>*2*6*7</sup> M20 female, two electrical connections and a blind plug <sup>*2*6*7</sup> G 1/2 female, two electrical connections and a 316 SST blind plug <sup>*2</sup> 1/2 NPT female, two electrical connections and a 316 SST blind plug <sup>*2</sup> M20 female, two electrical connections and a 316 SST blind plug <sup>*2</sup>
Integral indicator	▶ D..... N.....	Digital indicator None
Mounting bracket	B..... D..... J..... K..... ▶ N.....	304 SST 2-inch pipe mounting, flat type (for horizontal piping) 304 SST 2-inch pipe mounting, L type (for vertical piping) 316 SST 2-inch pipe mounting, flat type (for horizontal piping) 316 SST 2-inch pipe mounting, L type (for vertical piping) None
External temperature input <sup>*3</sup>	-0 .... -1 .... -2 .... -3 .... -4 .... -B .... -C .... -D ....	Fixed temperature (without cable) <sup>*5</sup> RTD input with 0.5 m (1.64 ft) of shielded cable and two cable glands <sup>*7</sup> RTD input with 4 m (13.1 ft) of shielded cable and two cable glands <sup>*7</sup> RTD input with 7.5 m (24.6 ft) of shielded cable and two cable glands <sup>*7</sup> RTD input with 25 m (81 ft) of shielded cable and two cable glands <sup>*7</sup> RTD input with 4 m (13.1 ft) of shielded cable without cable gland <sup>*4</sup> RTD input with 7.5 m (24.6 ft) of shielded cable without cable gland <sup>*4</sup> RTD input with 25 m (81 ft) of shielded cable without cable gland <sup>*4</sup>
Measurement function	▶ A... B...	Multi Sensing (DP, P and T) Mass Flow Measurement (Flow, DP, P and T)
Option codes		/□ Optional specification

The “▶” marks indicate the most typical selection for each specification.

\*1: ⚠ Users must consider the characteristics of selected wetted parts material and the influence of process fluids. The use of inappropriate materials can result in the leakage of corrosive process fluids and cause injury to personnel and/or damage to plant facilities. It is also possible that the diaphragm itself can be damaged and that material from the broken diaphragm and the fill fluid can contaminate the user's process fluids.

Be very careful with highly corrosive process fluids such as hydrochloric acid, sulfuric acid, hydrogen sulfide, sodium hypochlorite, and high-temperature steam (150°C [302°F] or above). Contact Yokogawa for detailed information of the wetted parts material.

\*2: For External Temperature Input code 0 (Fixed temperature) .

\*3: Recommended External Temperature Input Cable is as shown in Table 6. RTD is not provided.

\*4: Specify when using conduit for RTD connection.

\*5: Preset external temperature value is used for density compensation.

\*6: Material of a blind plug is aluminum alloy or 304 SST.

\*7: Not applicable for Amplifier housing code 2.

\*8: Lower limit of ambient and process temperature is -15°C.

\*9: Output signal code E: HART 5.

\*10: Output signal code J: HART 5 or HART 7 selectable. Specify HART 5 or HART 7 when ordering. (Output signal code J is recommended for HART communication.)

**Table 6. Recommended External Temperature Cable**

External Temperature Input Code		-1, -2, -3, -4	-B, -C, -D
General Application		✓	✓
Factory Mutual (FM)	Explosionproof Approval		✓
	Intrinsically Safe Approval Nonincendive		✓
CENELEC ATEX	Flameproof Approval	✓	
	Intrinsically Safe Approval	✓	
Canadian Standards Association (CSA)	Explosionproof Approval		✓
IECEx Scheme	Flameproof Approval	✓	✓

**Table 7. Wetted Parts Materials**

Wetted parts material code	Cover flange	Process connector	Capsule	Capsule gasket	Drain/Vent plug
S #	F316 SST	ASTM CF-8M *1	Hastelloy C-276 *2 (Diaphragm) 316L SST *3 (Others)	Teflon-coated 316L SST	316 SST

\*1: Cast version of 316 SST. Equivalent to SCS14A.

\*2: Hastelloy C-276 or ASTM N10276.

\*3: 316L SST, F316L SST.

The '# marks indicate the construction materials conform to NACE material recommendations per MR0175/ISO 15156. Please refer to the latest standards for details. Selected materials also conform to NACE MR0103.



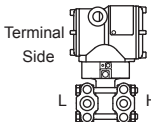
**OPTIONAL SPECIFICATIONS (For Explosion Protected)**

Item	Description	Code
Factory Mutual (FM)	<p>FM Explosionproof Approval *4                      Applicable Standard: FM3600, FM3615, FM3810, ANSI/NEMA 250                      Explosionproof for Class I, Division 1, Groups B, C and D, Dust-ignitionproof for Class II/III, Division 1, Groups E, F and G, in Hazardous locations, indoors and outdoors (NEMA 4X)                      "FACTORY SEALED, CONDUIT SEAL NOT REQUIRED."                      Temperature class: T6, Amb. Temp.: -40 to 60°C (-40 to 140°F) *2</p>	FF1
	<p>FM Intrinsically Safe and Nonincendive Approval *3 *4                      Applicable Standard: FM3600, FM3610, FM3611, FM3810, ANSI/NEMA 250, IEC60079-27                      Intrinsically Safe for Class I, II, &amp; III, Division 1, Groups A,B,C,D,F &amp; G, Entity, FISCO.                      Class I, Zone 0, AEx ia IIC,                      Enclosure: "NEMA 4X", Temp. Class: T4, Amb. Temp.: -40 to 60°C (-40 to 140°F). *2                      Intrinsically Apparatus Parameters:                      [FISCO (IIC)] Ui=17.5 V, li=380 mA, Pi=5.32 W, Ci=3.52 nF, Li=0 µH                      [FISCO (IIB)] Ui=17.5 V, li=460 mA, Pi=5.32 W, Ci=3.52 nF, Li=0 µH                      [Entity] Ui=24 V, li=250 mA, Pi=1.2 W, Ci=3.52 nF, Li=0 µH                      Sensor Circuit: Uo=6.51 V, Io=4 mA, Po=6 mW, Co=34 µF, Lo=500 mH                      Nonincendive for Class I, Division 2, Groups A, B, C and D, NIFW, FNICO                      Class I, Zone 2, Group IIC, NIFW, FNICO                      Class II, Division 2, Groups F&amp;G, and Class III, Division 1                      Enclosure: "NEMA 4X", Temp. Class: T4, Amb. Temp.: -40 to 60°C (-40 to 140°F) *2                      Nonincendive Apparatus Parameters: Vmax.=32 V, Ci=1.76 nF, Li=0 µH</p>	FS15
ATEX	<p>ATEX Flameproof Approval *4                      Applicable Standard: EN 60079-0, EN 60079-1, EN 60079-31                      Certificate: KEMA 07ATEX0109 X                      II 2G, 2D Ex d IIC T6...T4 Gb, Ex tb IIIC T85°C Db IP6X                      Degree of protection: IP66 and IP67                      Amb. Temp. (Tamb) for gas-proof :                      T4: -50 to 75°C (-58 to 167°F), T5: -50 to 80°C (-58 to 176°F), T6: -50 to 75°C (-58 to 167°F)                      Max. process Temp. for gas-proof (Tp): T4: 120°C (248°F), T5: 100°C (212°F), T6: 85°C (185°F)                      Max. surface Temp. for dust-proof: T85°C (Tamb: -30 to 75°C, Tp: 85°C) *2</p>	KF22
	<p>ATEX Intrinsically safe Approval *1 *4                      Applicable Standard: EN 50014, EN 50020, EN 50284, EN 50281-1-1                      Certificate: KEMA 06ATEX0037X II 1G, 1D EEx ia IIC T4 Type of protection : IP66 and IP67                      Amb. Temp. (Tamb) for gas-proof: -50 to 60°C (-58 to 140°F) *2                      Maximum Process Temp.(Tp) for gas-proof: 120°C                      Electrical data:                      [Supply/Output circuit (terminals + and -)] Ui=30 V, li=200 mA, Pi=0.9 W, Ci=10 nF, Li=0 mH                      [Pulse Output circuit (terminals - and pulse)] Ui=30 V, li=200 mA, Pi=0.9 W, Ci=10 nF, Li=0 mH                      [External Temperature Input circuit (connector)] Uo=30 V, Io=95.4 mA, Po=468 mW, Co=11 nF, Lo=3.9 mH                      Max. surface Temp. for dust-proof: T85°C (Tamb: -40 to 60°C, Tp: 80°C),                      T100°C (Tamb: -40 to 60°C, Tp: 100°C), T120°C (Tamb: -40 to 60°C, Tp: 120°C) *2</p>	KS2
Canadian Standards Association (CSA)	<p>CSA Explosionproof Approval *4                      Certificate: 2014354                      Applicable Standard: C22.2 No.0, C22.2 No.0.4, C22.2 No.0.5, C22.2 No.25, C22.2 No.30, C22.2 No.94, C22.2 No.60079-0, C22.2 No.60079-1, C22.2 No.61010-1-04                      Explosion-proof for Class I, Groups B, C and D.                      Dustignition-proof for Class II/III, Groups E, F and G.                      When installed in Division 2, "SEAL NOT REQUIRED" Enclosure: TYPE 4X, Temp. Code: T6...T4                      Ex d IIC T6...T4 Enclosure: IP66 and IP67                      Max.Process Temp.: T4:120°C (248°F), T5:100°C (212 °F), T6: 85°C (185°F)                      Amb.Temp.: -50 to 75°C (-58 to 167°F) for T4, -50 to 80°C (-58 to 176°F) for T5, -50 to 75°C (-58 to 167°F) for T6 *2                      Process Sealing Certification                      Dual Seal Certified by CSA to the requirement of ANSI/ISA 12.27.01                      No additional sealing required                      Primary seal failure annunciation: at the zero adjustment screw</p>	CF1
	CSA Intrinsically Safe Approval *1 *5	—
IECEx Scheme	<p>IECEx Flameproof Approval *4                      Applicable Standard: IEC 60079-0:2004, IEC60079-1:2003                      Certificate: IECEx CSA 07.0008                      Flameproof for Zone 1, Ex d IIC T6...T4 Enclosure: IP66 and IP67                      Max.Process Temp.: T4:120°C (248°F), T5:100°C (212°F), T6: 85°C (185°F)                      Amb.Temp.: -50 to 75°C (-58 to 167°F) for T4, -50 to 80°C (-58 to 176°F) for T5, -50 to 75°C (-58 to 167°F) for T6 *2</p>	SF2

Contact Yokogawa representative for the codes indicated as '—'

- \*1: Not Applicable for output signal code -F.
- \*2: Lower limit of ambient temperature is -15°C (5°F) when /HE is specified.
- \*3: Not Applicable for output signal code -E and J.
- \*4: Applicable for electrical connection code 2, 4, 7, 9, C and D.
- \*5: Pending.

## ■ OPTIONAL SPECIFICATIONS

Item		Description	Code	
Painting	Color change	Amplifier cover only	P□	
		Amplifier cover and terminal cover, Munsell 7.5 R4/14	PR	
	Coating change	Anti-corrosion coating*1	X2	
316 SST exterior parts		316 SST zero-adjustment screw and setscrews*15	HC	
Fluoro-rubber O-ring		All O-rings of amplifier housing. Lower limit of ambient temperature: -15°C (5°F)	HE	
Lightning protector		Transmitter power supply voltage: 10.5 to 32 V DC Allowable current: Max. 6000 A (1×40 μs), Repeating 1000 A (1×40 μs) 100 times Applicable Standards: IEC 61000-4-4, IEC 61000-4-5	A	
Oil-prohibited use*2		Degrease cleansing treatment	K1	
		Degrease cleansing treatment with fluorinated oilfilled capsule. Operating temperature -20 to 80°C (-4 to 176°F)	K2	
Oil-prohibited use with dehydrating treatment*2		Degrease cleansing and dehydrating treatment	K5	
		Degrease cleansing and dehydrating treatment with fluorinated oilfilled capsule. Operating temperature -20 to 80°C (-4 to 176°F)	K6	
Capsule fill fluid		Fluorinated oil filled in capsule Operating temperature -20 to 80°C (-4 to 176°F)	K3	
Calibration units*3		P calibration (psi unit)	D1	
		bar calibration (bar unit)	(See Table for Span and Range Limits.) D3	
		M calibration (kgf/cm <sup>2</sup> unit)	D4	
Long vent*4		Total length: 119 mm (standard: 34 mm); Total length when combining with option code K1, K2, K5, and K6: 130 mm. Material: 316 SST	U1	
Gold-plated *2		Surface of isolating diaphragms are gold plated, effective for hydrogen permeation.	A1	
Output limits and failure operation*5		Failure alarm down-scale: Output status at CPU failure and hardware error is -2.5%, 3.6 mA DC or less.	C1	
		NAMUR NE43 Compliant Output signal limits: 3.8 mA to 20.5 mA	Failure alarm down-scale: Output status at CPU failure and hardware error is -2.5%, 3.6 mA DC or less.	C2
			Failure alarm up-scale: Output status at CPU failure and hardware error is 110%, 21.6 mA or more.	C3
Body option*6 		Right side high pressure, without drain and vent plugs	N1	
		N1 and Process connection, based on IEC61518 with female thread on both sides of cover flange, with blind kidney flanges on back.	N2	
		N2, and Material certificate for cover flange, diaphragm, capsule body, and blind kidney flange	N3	
Wired tag plate		316 SST tag plate wired onto transmitter	N4	
Data configuration at factory*7		Data configuration for HART communication type	Software damping, Descriptor, Message CA	
		Data configuration for Fieldbus communication type	Software damping CC	
PID function *13		PID control function	LC1	
Software downloading function *13		Based on FOUNDATION Fieldbus Specification(FF-883) Download class: Class1	EE	
Advanced diagnostics		Multi-sensing process monitoring • Impulse line blockage detection *16 • Heat trace monitoring	HART communication type DG6	
			Fieldbus communication type *17 DG1	
European Pressure Equipment Directive*14		PED 97/23/EC Category III, Module H, type of equipment: Pressure accessory-vessel, Type of fluid: Liquid and Gas, Group of fluid: 1 and 2	PE3	
Material certificate*8		Cover flange *9	M01	
		Cover flange, Process connector *10	M11	
Pressure test/ Leak test certificate		Test Pressure: 32 MPa (4500 psi)	Nitrogen(N2) Gas or Water*12 Retention time: one minute T09	

\*1: Not applicable with color or coating change option.

\*2: Applicable for Wetted parts material code S.

\*3: The unit of MWP (Max. working pressure) on the name plate of a housing is the same unit as specified by option codes D1, D3, and D4.

\*4: Applicable for vertical impulse piping type (Installation code 7) and Wetted parts material code S.

\*5: Applicable for output signal codes E and J. The hardware error indicates faulty amplifier or capsule.

\*6: Applicable for wetted parts material code S; process connection codes 3, 4, and 5; installation code 9; and mounting bracket code N. Process connection faces on the other side of zero adjustment screw.

\*7: Also see 'Ordering Information'.

\*8: Material traceability certification, per EN 10204 3.1B.

\*9: Applicable for process connections codes 5.

- \*10: Applicable for process connections codes 3 and 4.
- \*11: The unit on the certificate is always Pa unit regardless of selection of option code D1, D3 or D4.
- \*12: Pure nitrogen gas or pure water is used for oil-prohibited use (option codes K1, K2, K5, and K6).
- \*13: Applicable for output signal code -F.
- \*14: Applicable for measurement span code M and H. If compliance with category III is needed, specify this code.
- \*15: 316 or 316L SST. The specification is included in amplifier code 2.
- \*16: The change of pressure fluctuation is monitored and then detects the impulse line blockage. See TI 01C25A31-01E for detailed technical information required for using this function.
- \*17: This option code must be specified with option code EE.

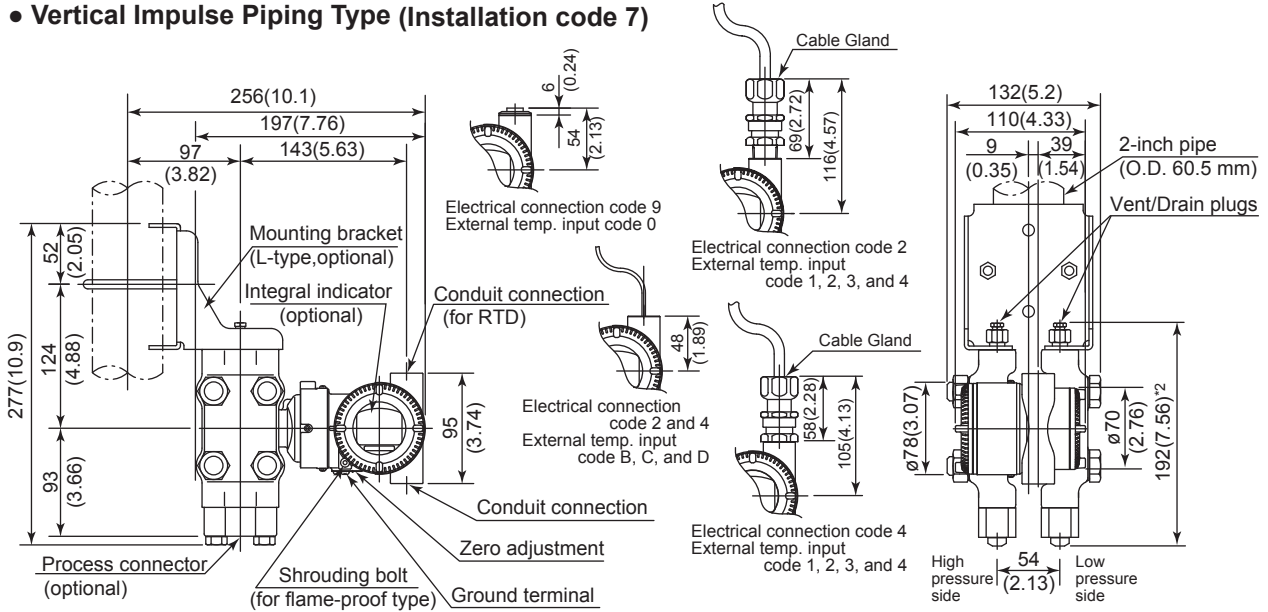
**< Material Cross Reference >**

ASTM	JIS
316	SUS316
F316	SUSF316
316L	SUS316L
F316L	SUSF316L
304	SUS304
F304	SUSF304
660	SUH660
B7	SNB7
CF-8M	SCS14A

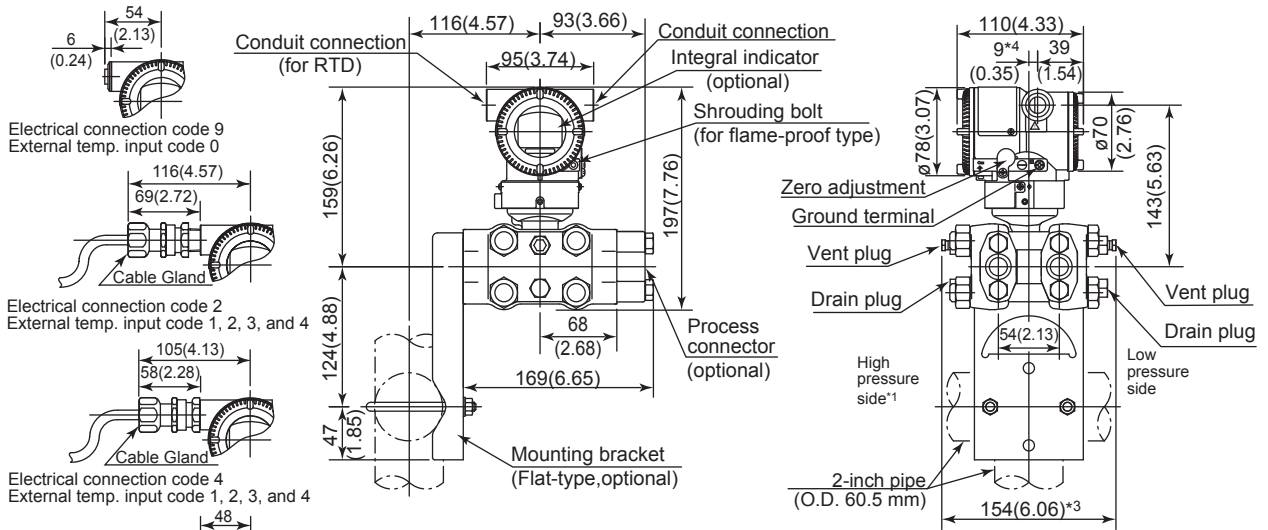
**DIMENSIONS**

Unit: mm (approx.inch)

• **Vertical Impulse Piping Type (Installation code 7)**

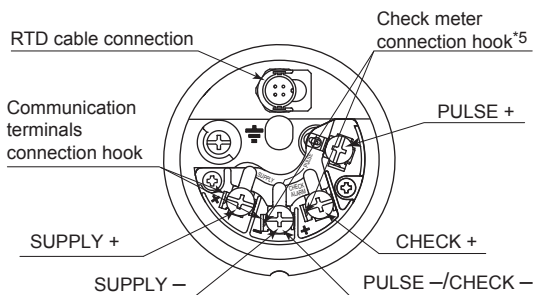


• **Horizontal Impulse Piping Type (Installation code 9)**



- \*1: When Installation code 8 is selected, high and low pressure side on above figure are reversed. (i.e. High pressure side is on the right side.)
- \*2: When Option code K1, K2, K5, or K6 is selected, add 15 mm(0.59 inch) to the value in the figure.
- \*3: When Option code K1, K2, K5, or K6 is selected, add 30 mm(1.18 inch) to the value in the figure.
- \*4: 15 mm(0.59 inch) for right side high pressure.

• **Terminal Configuration**



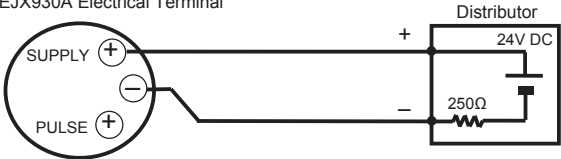
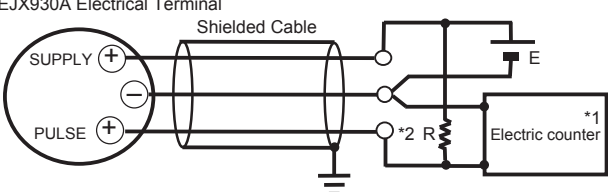
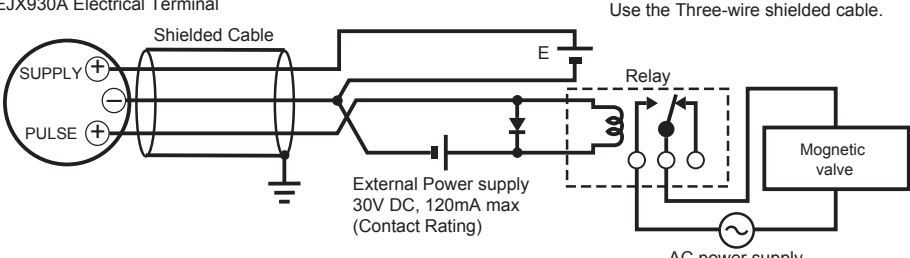
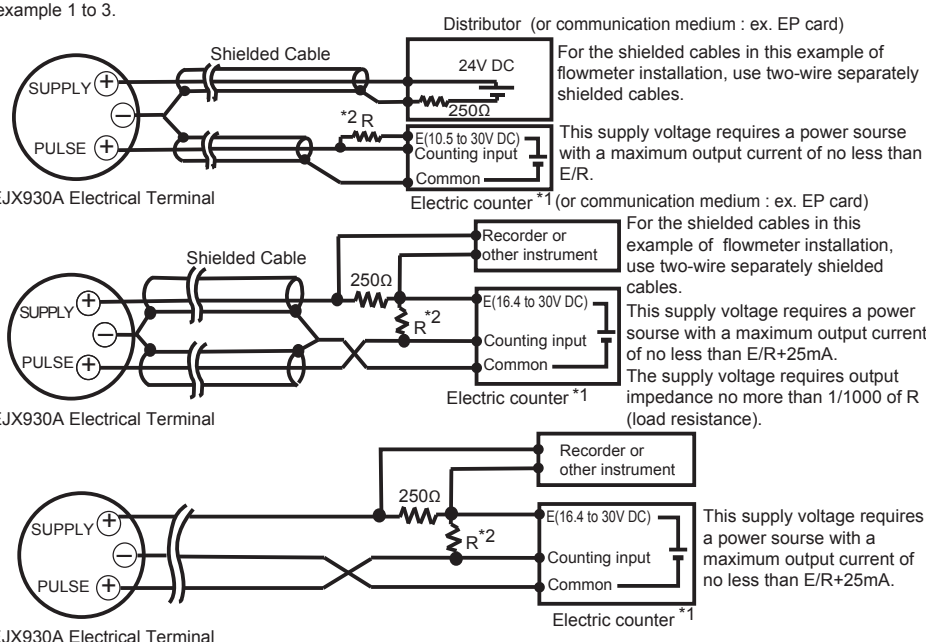
• **Terminal Wiring**

SUPPLY +	Power supply and output terminal
CHECK +	External indicator(ammeter) terminal*5
PULSE +	Pulse or status contact output terminal
⏏	Ground terminal

\*5: When using an external indicator or check meter, the internal resistance must be 10Ω or less.

F05E.ai

• Wiring Example for Analog Output and Status/Pulse Output(for HART Protocol type)

Connection	Description
<p><b>Analog Output</b></p> <p>In this case, Communication is possible (up to a distance of 2km when a CEV cable is used.)</p>	<p>EJX930A Electrical Terminal</p> 
<p><b>Pulse Output</b></p> <p>In this case, No communication is possible.</p>	<p>EJX930A Electrical Terminal</p> <p>Use the Three-wire shielded cable.</p> 
<p><b>Status Output</b></p> <p>In this case, No communication is possible.</p>	<p>EJX930A Electrical Terminal</p> <p>Use the Three-wire shielded cable.</p> 
<p><b>Simultaneous Analog -Pulse Output *3</b></p> <p>Example 1 In this case, Communication is possible (up to a distance of 2km when a CEV cable is used).</p> <p>Example 2 In this case, Communication is possible (up to a distance of 200m when a CEV cable is used) and R = 1kΩ).</p> <p>Example 3 In this case, No communication is possible (when shielded cable is not used).</p>	<p>When analog and pulse output are used, the length of communication line is subjected to wiring conditions. Refer to example 1 to 3.</p> <p>Distributor (or communication medium : ex. EP card)</p>  <p>For the shielded cables in this example of flowmeter installation, use two-wire separately shielded cables.</p> <p>This supply voltage requires a power source with a maximum output current of no less than E/R.</p> <p>For the shielded cables in this example of flowmeter installation, use two-wire separately shielded cables.</p> <p>This supply voltage requires a power source with a maximum output current of no less than E/R+25mA.</p> <p>The supply voltage requires output impedance no more than 1/1000 of R (load resistance).</p> <p>This supply voltage requires a power source with a maximum output current of no less than E/R+25mA.</p>
<p><b>The range of load resistance R for the pulse output.</b></p>	<p>The load resistance of pulse output should be used to 1kΩ, 2W. If no translation of the pulse output possible by the cable length or the frequency of the pulse output, the load resistance should be selected by calculation as shown below.</p> $\frac{E (V)}{120} \leq R (k\Omega) \leq \frac{0.1}{C (\mu F) \times f (kHz)}$ <p>Example of CEV cable capacitance = 0.1μF/km</p> $P (mW) = \frac{E^2 (V)}{R (k\Omega)}$ <p>Where E = Supply voltage (V) f = Frequency of pulse output (kHz) R = Value of load resistance (kΩ) C = Cable capacitance (μF) P = Power ratio of the load resistance (mW)</p>

\*1: To avoid the influence of external noise, use an electric counter which fits to the pulse frequency.  
\*2: Resistor is not necessary in case of an electric counter which can receive contact pulse signal directly.  
\*3: When using analog and pulse output simultaneously, the HART communication may be influenced by noise comparing analog output only. Take countermeasure for noise shown above, e.g. use shield cable etc.



**< Ordering Information for HART communication type>**

Specify the following when ordering

1. Model, suffix codes, and option codes
2. Calibration range and units
  - 1) Calibration range can be specified with range value specifications up to 5 digits (excluding any decimal point) for low or high range limits within the range of –32000 to 32000.  
When reverse range is designated, specify Lower Range Value (LRV) as greater than Upper Range Value (URV).
  - 2) Specify unit from the tables “Calibration Units”
3. Static pressure is selected from gauge pressure or absolute pressure.
4. TAG NO (if required)  
Specified characters (up to 16 characters) are engraved on the stainless steel tag plate fixed on the terminal box.
5. SOFTWARE TAG (if required)  
Specified characters\*1 are set as “Tag” (the first 8 characters) and “Long tag”\*2 (32 characters) in the amplifier memory.  
When the “SOFTWARE TAG” is not specified, specified “TAG NO” is set as “Tag” (the first 8 characters) and “Long tag”\*2 (16 characters) in the amplifier memory.  
\*1: Output signal code “E” (HART 5): up to 8 characters are specified  
Output signal code “J” (HART 5/HART 7): up to 32 characters are specified  
\*2: applicable only for HART 7
6. Other factory configurations (if required) Specifying option code CA will allow further configuration at factory.  
Following are configurable items and setting range.
  - 1) Descriptor (up to 16 characters)
  - 2) Message (up to 30 characters)
  - 3) Software damping in second (0.00 to 100.00)
7. When the output signal code is “J”, specify the HART protocol revision “5” or “7”.

**Table 8-1. Factory Setting**

Parameter	Default value	Description
Tag number	—	As specified in order
Flow unit	kg/h	Standard flow configuration Fluid: N2
Flow LRV	0	Primary element type: ISO5167-1 1991 Orifice Corner Taps Upstream internal pipe diameter = 0.0527 m (Carbon Steel)
Flow URV	1000	Diameter of primary device = 0.03162 m (SUS304)
Flow Damping *1	0.00 sec	Operating Pressure range = 0.1 to 1 MPa abs Operating Temperature range = 0 to 50°C
DP unit	kPa	Selectable from Table 10. Pressure Unit
DP LRV	0	As specified in order
DP URV	Max.span	
DP Damping *1	2.00 sec	As specified in order
SP A/G Selection	Absolute	As specified in order
SP unit	MPa	Selectable from Table 11. Static Pressure Unit
SP LRV	0	As specified in order
SP URV	32	
SP Damping *1	1.00 sec	As specified in order
ET unit	°C	Selectable from Table 12. Temperature Unit
ET LRV	–200	As specified in order
ET URV	850	
ET Damping *1	1.00 sec	As specified in order
Fixed Temperature	20°C (68°F)	When External Temperature Input Code 0 is specified.
Output signal	DP	When Measurement Function Code A is specified.
	Flow	When Measurement Function Code B is specified.
Display setting	DP range and unit	When Measurement Function Code A is specified.
	Flow range and unit	When Measurement Function Code B is specified.

\*1: To specify these items at factory, option code CA is required.

**< Ordering Information for FOUNDATION Fieldbus communication type>**

Specify the following when ordering

1. Model, suffix codes, and option codes
2. Calibration range and units for Differential pressure, Static pressure and external temperature
  - 1) Calibration range can be specified with range value specifications up to 5 digits (excluding any decimal point) for low or high range limits within the range of –32000 to 32000. When reverse range is designated, specify Lower Range Value (LRV) as greater than Upper Range Value (URV).
  - 2) Specify unit. See Table 8-2 for settable unit at factory.
3. Static pressure is selected from gauge pressure or absolute pressure.
4. Tag Number (if required)  
Specify software tag (PD\_TAG) up to 32 letters to be written on the amplifier memory and Tag number up to 16 letters to be engraved on the tag plate separately.
5. Output mode(AI1 L\_TYPE) ;  
Select one from 'Direct', 'indirect Linear' or 'indirect SQRT' for output mode of AI1(Differential pressure).
6. Output scale and unit(AI1 OUT\_SCALE);  
This setting is used for Indicator and output of AI1 block for Differential pressure. The scale range can be specified with range limit specifications up to 5 digit(excluding any decimal point) for low and high range limits within the range of –32000 to 32000. When AI1 L\_TYPE is Direct, these setting does not affect the output of AI1 block.
7. Specify Node address in hexadecimal.
8. Select 'BASIC' or 'LINK MASTER' for Operation Functional Class.
9. Other factory configurations (if required) Specifying option code CC will allow further configuration at factory.  
Following are configurable items and setting range.  
Software damping in second (0.00 to 100.00)

**Table 8-2. Factory Setting for Fieldbus**

Parameter	Default value	Description
Tag number	—	As specified in order
Software Tag (PD_TAG)	FT1001	As specified in order
Flow unit (XD_SCALE of AI4)	kg/h	Standard flow configuration Fluid: N2
Flow LRV (XD_SCALE of AI4)	0	Primary element type: ISO5167-1 1991 Orifice Corner Taps Upstream internal pipe diameter = 0.0527 m (Carbon Steel)
Flow URV (XD_SCALE of AI4)	1000	Diameter of primary device = 0.03162 m (SUS304)
Flow Damping *1	0.00 sec	Operating Pressure range = 0.1 to 1 MPa abs Operating Temperature range = 0 to 50°C
DP unit (XD_SCALE of AI1)	kPa	Selectable from kPa, MPa, Pa, hPa, mbar, bar, gf/cm <sup>2</sup> , kgf/cm <sup>2</sup> , mmH <sub>2</sub> O, mmH <sub>2</sub> O(68°F), inH <sub>2</sub> O, inH <sub>2</sub> O(68°F), ftH <sub>2</sub> O, ftH <sub>2</sub> O(68°F), mmAq, mmWG, mmHg or psi.
DP LRV (XD_SCALE of AI1)	0	As specified in order
DP URV (XD_SCALE of AI1)	Max.span	
DP Damping *1	2.00 sec	As specified in order
SP A/G selection	Absolute	Absolute or gauge, as specified in order
SP unit (XD_SCALE of AI2)	MPa	See Description for 'DP unit(XD_SCALE of AI1).'
SP LRV (XD_SCALE of AI2)	0	As specified in order
SP URV (XD_SCALE of AI2)	32	
SP Damping *1	1.00 sec	As specified in order
ET unit (XD_SCALE of AI3)	°C	Selectable from °C, °F or Kelvin.
ET LRV (XD_SCALE of AI3)	–200	As specified in order
ET URV (XD_SCALE of AI3)	850	
ET Damping *1	1.00 sec	As specified in order
Fixed Temperature	20°C (68°F)	When External Temperature Input Code 0 is specified.
Output signal	DP, SP, ET	When Measurement Function Code A is specified.
	Flow, DP, SP, ET	When Measurement Function Code B is specified.
Display setting	DP range and unit	When Measurement Function Code A is specified.
	Flow range and unit	When Measurement Function Code B is specified.
Node Address	'0xF5'	As specified in order
Operation Functional Class	'BASIC'	As specified in order

\*1: To specify these items at factory, option code CC is required.

< Calibration Units >

Flow Unit Category for HART communication type

**Table 9-1. Mass Flow Unit**

Unit	LCD	Communication
grams per second	g/s	←
grams per minute	g/m	g/min
grams per hour	g/h	←
kilograms per second	kg/s	←
kilograms per minute	kg/m	kg/min
kilograms per hour	kg/h	←
kilograms per day	kg/d	←
metric tons per minute	t/m	t/min
metric tons per hour	t/h	←
metric tons per day	t/d	←
pounds per second	lb/s	←
pounds per minute	lb/m	lb/min
pounds per hour	lb/h	←
pounds per day	lb/d	←
short tons per minute	STon/m	STon/min
short tons per hour	STon/h	←
short tons per day	STon/d	←
long tons per hour	LTon/h	←
long tons per day	LTon/d	←

**Table 9-2. Normal•Standard Volume Flow Unit**

Unit	LCD	Communication
normal cubic meter per hour	Nm3/h	←
normal liter per hour	NL/h	←
standard cubic feet per minute	SCFM	←
standard liter per hour	SL/h	←
standard liter per minute	SL/m	SL/min
standard liter per second	SL/s	←
normal cubic meter per day	Nm3/d	←
standard cubic feet per day	SCFD	←
standard cubic feet per hour	SCFH	←
standard cubic feet per second	SCFS	←
standard cubic meter per day	Sm3/d	←
standard cubic meter per hour	Sm3/h	←
thousand standard cubic feet per day	MSCFD	←
million standard cubic feet per day	MMSCFD	←

**Table 9-3. Volume Flow Unit**

Unit	LCD	Communication
cubic feet per minute	CFM	←
gallons per minute	GPM	←
liters per minute	L/m	L/min
imperial gallons per minute	IGal/m	Impgal/min
cubic meter per hour	M3/h	←
gallons per second	gal/s	←
million gallons per day	Mgal/d	←
liters per second	L/s	←
million liters per day	ML/d	←
cubic feet per second	CFS	←
cubic feet per day	ft3/d	←
cubic meters per second	M3/s	←
cubic meters per day	M3/d	←
imperial gallons per hour	IGal/h	Impgal/h
imperial gallons per day	IGal/d	Impgal/d
cubic feet per hour	CFH	←
cubic meters per minute	m3/m	m3/min
barrels per second	bbbl/s	←
barrels per minute	bbbl/m	bbbl/min
barrels per hour	bbbl/h	←
barrels per day	bbbl/d	←
gallons per hour	gal/h	←
imperial gallons per second	IGal/s	Impgal/s
liters per hour	L/h	←
gallons per day	gal/d	←

**Table 10. Pressure Unit**

Unit	LCD	Communication
mmH2O@4C	mmH2O	←
mmH2O@68F	mmH2O	←
mmHg	mmHg	←
Torr	Torr	←
MPa	MPa	←
kPa	kPa	←
Pa	Pa	←
mbar	mbar	←
bar	bar	←
gf/cm2	gf/cm2	←
kgf/cm2	kgf/cm2	←
inH2O@4C	inH2O	←
inH2O@68F	inH2O	←
inHg	inHg	←
ftH2O@4C	ftH2O	←
psi	psi	←
atm	atm	←
ftH2O@68F	ftH2O	←
hPa	hPa	←

**Table 11. Static Pressure Unit**

Unit	LCD/ Communication	When abs is selected	
		LCD	Communication
mmH2O@4C	mmH2O	mmH2OA	mmH2O
mmH2O@68F	mmH2O	mmH2OA	mmH2O
mmHg@0C	mmHg	mmHgA	mmHg
Torr	Torr	TorrA	Torr
MPa	MPa	MPaA	MPa
kPa	kPa	kPaA	kPa
Pa	Pa	PaA	Pa
mbar	mbar	mbarA	mbar
bar	bar	barA	bar
gf/cm2	gf/cm2	g/cm2A	g/cm2
kgf/cm2	kgf/cm2	kg/cm2A	kg/cm2
inH2O@4C	inH2O	inH2OA	inH2O
inH2O@68F	inH2O	inH2OA	inH2O
inHg@0C	inHg	inHgA	inHg
ftH2O@4C	ftH2O	ftH2OA	ftH2O
psi	psi	psiA	psi
atm	atm	atmA	atm
ftH2O@68F	ftH2O	ftH2OA	ftH2O
hPa	hPa	hPaA	hPa

**Table 12. Temperature Unit**

Unit	LCD/Communication
°C	deg C
°F	deg F
Kelvin	K

**Table 13. Total Flow Unit**

Unit	LCD/Communication
grams	g
kilograms	kg
metric tons	t
pounds	lb
short tons	STon
long tons	LTon
ounce	oz
gallons	gal
liters	L
imperial gallons	Impgal
cubic meters	m3
barrels	bbl
cubic yards	yd3
cubic feet	ft3
cubic inches	in3
normal cubic meter	Nm3
normal liter	NL
standard cubic feet	SCF

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**Table 14. Temperature Unit**

INDEX	UNIT	LCD
1000	K	Kelvin
1001	°C	deg C
1002	°F	deg F

**Table 15-1. Pressure unit(1)**

INDEX	UNIT	LCD
1130	Pa	Pa
1131	GPa	GPa
1132	MPa	MPa
1133	kPa	kPa
1134	mPa	mPa
1135	µPa	uPa
1136	hPa	hPa
1137	bar	bar
1138	mbar	mbar
1139	torr	torr
1140	atm	atm
1141	psi	psi
1142	psia	psia
1143	psig	psig
1144	g/cm2	g/cm2
1145	kg/cm2	kg/cm2
1146	inH2O	inH2O
1147	inH2O(4°C)	inH2O
1148	inH2O(68°F)	inH2O
1149	mmH2O	mmH2O
1150	mmH2O(4°C)	mmH2O
1151	mmH2O(68°F)	mmH2O
1152	ftH2O	ftH2O
1153	ftH2O(4°C)	ftH2O
1154	ftH2O(68°F)	ftH2O
1155	inHg	inHg
1156	inHg(0°C)	inHg
1157	mmHg	mmHg
1158	mmHg(0°C)	mmHg

**Table 15-2. Pressure unit(2)**

INDEX	UNIT	LCD
1541	Paa	Paa
1542	Pag	Pag
1543	GPaa	GPaa
1544	GPag	GPag
1545	MPaa	MPaa
1546	MPag	MPag
1547	kPaa	kPaa
1548	kPag	kPag
1549	mPaa	mPaa
1550	mPag	mPag
1551	µPaa	uPaa
1552	µPag	uPag
1553	hPaa	hPaa
1554	hPag	hPag
1555	g/cm2a	g/cm2a
1556	g/cm2g	g/cm2g
1557	kg/cm2a	kg/cm2a
1558	kg/cm2g	kg/cm2g
1559	inH2Oa	inH2Oa
1560	inH2Og	inH2Og
1561	inH2Oa(4°C)	inH2Oa
1562	inH2Og(4°C)	inH2Og
1563	inH2Oa(68°F)	inH2Oa
1564	inH2Og(68°F)	inH2Og
1565	mmH2Oa	mmH2Oa
1566	mmH2Og	mmH2Og
1567	mmH2Oa(4°C)	mmH2Oa
1568	mmH2Og(4°C)	mmH2Og
1569	mmH2Oa(68°F)	mmH2Oa
1570	mmH2Og(68°F)	mmH2Og
1571	ftH2Oa	ftH2Oa
1572	ftH2Og	ftH2Og
1573	ftH2Oa(4°C)	ftH2Oa
1574	ftH2Og(4°C)	ftH2Og
1575	ftH2Oa(68°F)	ftH2Oa
1576	ftH2Og(68°F)	ftH2Og
1577	inHga	inHga
1578	inHgg	inHgg
1579	inHga(0°C)	inHga
1580	inHgg(0°C)	inHgg
1581	mmHga	mmHga
1582	mmHgg	mmHgg
1583	mmHga(0°C)	mmHga
1584	mmHgg(0°C)	mmHgg
1590	Barg	Barg
1591	mBarg	mBarg
1597	Bara	Bara



**Table 16. Mass Flow Unit**

INDEX	UNIT	LCD
1318	g/s	g/s
1319	g/min	g/m
1320	g/h	g/h
1322	kg/s	kg/s
1323	kg/min	kg/m
1324	kg/h	kg/h
1325	kg/d	kg/d
1327	t/min	t/m
1328	t/h	t/h
1329	t/d	t/d
1330	lb/s	lb/s
1331	lb/min	lb/m
1332	lb/h	lb/h
1333	lb/d	lb/d
1335	STon/min	STon/m
1336	STon/h	STon/h
1337	STon/d	STon/d
1340	LTon/h	LTon/h
1341	LTon/d	LTon/d

**Table 17. Normal•Standard Volume Flow Unit**

INDEX	UNIT	LCD
1360	SCFM	SCFM
1361	SCFH	SCFH
1524	Nm3/h	Nm3/h
1525	Nm3/d	Nm3/d
1529	Sm3/h	Sm3/h
1530	Sm3/d	Sm3/d
1534	NL/h	NL/h
1537	SL/s	SL/s
1538	SL/h	SL/h
1539	SL/m	SL/m
1598	MSCFD	MSCFD
1599	MMSCFD	MMSCFD
65520	SCFS	SCFS
65521	SCFD	SCFD

**Table 18. Volume Flow Unit**

INDEX	UNIT	LCD
1347	m3/s	m3/s
1348	m3/min	m3/m
1349	m3/h	m3/h
1350	m3/d	m3/d
1351	L/s	L/s
1352	L/min	L/m
1353	L/h	L/h
1355	ML/d	ML/d
1356	CFS	CFS
1357	CFM	CFM
1358	CFH	CFH
1359	ft3/d	ft3/d
1362	gal/s	gal/s
1363	GPM	GPM
1364	gal/h	gal/h
1365	gal/d	gal/d
1366	Mgal/d	Mgal/d
1367	ImpGal/s	IGal/s
1368	ImpGal/min	IGal/m
1369	ImpGal/h	IGal/h
1370	ImpGal/d	IGal/d
1371	bbbl/s	bbbl/s
1372	bbbl/min	bbbl/m
1373	bbbl/h	bbbl/h
1374	bbbl/d	bbbl/d